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said at least one synthetic non-woven and said at least one woven web or scrim are bound by needling such that a part of the organic synthetic filaments penetrate through the laminate and emerge at the lower surface of the laminate and lie adjacent thereto; and

wherein the formed laminate is subjected to a final consolidation by an acrylate or a styrene binder.

2. (Amended) The laminate according to Claim 1, wherein the binding agent is selected from the group consisting of polyvinylacetate, starch, urea and melamine.

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9. (Amended) The laminate according to Claim 1, wherein said laminate is produced at a small draft in the needle machine.

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12. (Amended) The laminate according to Claim 1, wherein the laminate comprises at least two layers of the synthetic non-wovens which are not pre-consolidated.

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15. (Amended) The laminate according to Claim 1, wherein the woven web or scrim contains glass fibers of E, C, mixtures thereof and ECR fibers.